

SPLIT

DART AEROSPACE LTD	Work Order:	22253
Description: Sliding Plate	Part Number:	D3333-3
Dwg: D3333 Rev. A PAGE 2	Qty:	20 4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.17	20 4
2	MV	Cut blanks: 4.000" x 0.500" thick x 9.620" long Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 Cold Rolled Steel (M1010-B4.000x00.500) Identify for D3333-3 Batch: 1116634	ML	05.02.07	4
3	MV	Machine as per Folio FA483 and Dwg D3333 Identify as D3333-3	BE	05.02.08	4
4	QC2	Inspect parts as they come off the CNC machine	BE	05.02.08	4
5	QC8	Second check	ML	05.02.08	4
6	MV	Deburr and Grind 45° chamfer on opposite side of pocket along edges as per Dwg D3333	BE	05.02.08	4
7	QC5	Inspect work to Step 6	RF	05.02.08	4
8	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Ensure to mask threaded holes and sides	ML	05.02.16	4
9	QC3	Inspect Powder Coat	U	05.02.18	4
10	ST	Identify and Stock	U	05.02.18	4
11	AC	Cost / part: 57.73 62.99	JUC	05.02.21	4
12	DC	Close W/O 57.73 Inspect Level 21	HA	05.02.23	4

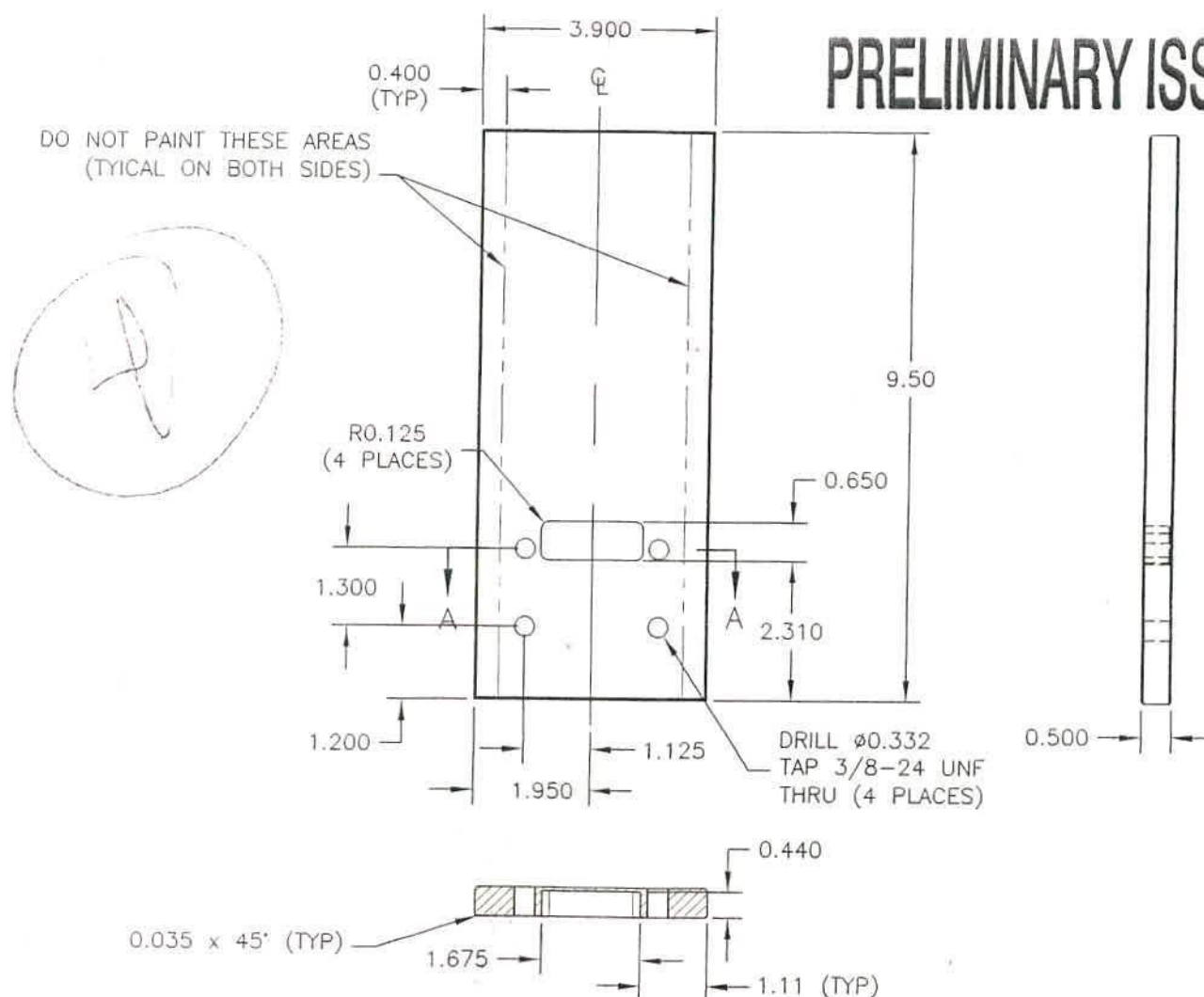
Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED
05.01.17

566 19-2

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3333	REV. B SHEET 2 OF 3
DATE 04.12.14		TITLE PLATE	SCALE 1:3
A	04.12.14	NEW ISSUE	
B	05.02.02	TEMP	

PRELIMINARY ISSUE



SECTION A-A

D3333-3 SLIDING PLATE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570, 0.50 THICK MILD STEEL (REF. DART SPEC. M1010-B)
- 2) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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